



TIMEC

PEOPLE • ENERGY • SOLUTIONS

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NPRA MAINTENANCE AND RELIABILITY CONFERENCE AND EXHIBIT

With over 2,100 participants, the National Petrochemical & Refiners Association (NPRA) held their 35th annual Maintenance and Reliability Conference and Exhibit in San Antonio, Texas on May 23rd. The three day conference and exhibit included keynote speakers, question and answer panels, discussion groups and technical workshops on managing and executing maintenance in process plants. With this being the only tradeshow that TIMEC participates in annually, this was an opportunity to meet and greet many of those in the refining and petrochemical industry.

This year, TIMEC was proud to display the newest addition to our booth. Towering 15' high, the triangular tower with lights illuminating the TIMEC logo could be seen from any angle in the exhibitor hall. While still "keeping it simple" TIMEC was able to invest in a product that not only improved the visibility of our booth location but also added quality to the existing booth.

The message TIMEC wanted to convey to all participants was Safety. With nearly 75% of all TIMEC employees completing the People N Safety workshop, there was no better time than the NPRA to showcase where TIMEC is heading with our safety program. On display we had our Safety First "Think before you Act" message and as a hand out we provided all participants with TIMEC's 12-Step safety card and the "Click of a Pen" Safety First pen. We were happy to have had many people stop by our booth so that we could provide them information on TIMEC's new leadership-based safety program currently in place.

Upon closure of the exhibiting hours, TIMEC invited its clients to our hospitality suite held on the 30th floor overlooking the Riverwalk. It was a wonderful opportunity to sit and chat one on one with various clients. We were very pleased with the number of clients that stopped by to visit with us.

Preparations are already underway for the 2007 Maintenance and Reliability Conference and Exhibit that will be held in Houston, Texas. TIMEC is looking forward to attending and having another successful conference.



Conference Snapshots

FROM THE CEO, PAT MCMAHON



Every year about this time the NPRA holds the Annual Maintenance & Reliability Meeting. In conjunction with the meeting is a tradeshow where everyone in the maintenance business gets to show their best and newest products. It is also a time to meet and greet many of our customers and their senior management. The show is always a highlight of our business development activities and this year was no exception.

The TIMEC team headed by Gary Green, COO and Chuck Thorne, SVP of Business Development ably manned our trade booth. The visitors were many and the conversations spirited. Customers were very interested in everything about TIMEC from the new inert entry helmets with video capabilities for James-TIMEC to the expansion plans for Welltech National Training Systems. There was considerable interest in our ongoing activities in the mid Continent as well as the turnaround activity on the West Coast and Gulf Coast.

As I toured the show and met with customers it is evident that TIMEC is considered a leader in the maintenance business and a pacesetter with implementing new ideas such as the People N Safety Program. It is also evident from watching the traffic patterns that our booth was one of the key stops at the show.

The industry is abuzz about the amount of business that is happening as well as future prospects. Customers continue to talk about safety, planning and excellence in execution, all of which are core values for this organization and the hallmarks of our past successes.

All in all it was a great meeting. I came home impressed with our industry and especially the high regard that TIMEC enjoys. Our prospect of continued success, for this year and for some time to come looks excellent.

A special thanks to everyone that worked so hard to make our participation in this year's NPRA Meeting such a success.

Remember to Think, Act and Be Safe

FROM THE VP OF HEALTH, SAFETY AND ENVIRONMENTAL, DENNIS TRUITT

Each year the National Petrochemical & Refiners Association (NPRA) holds a safety conference to recognize facilities in the petroleum refining and petrochemical manufacturing industries, and contractors supporting the industries, for outstanding achievements in safe operations.

I am very proud and pleased to announce that our performance for 2005 was the 6th year in a row that TIMEC received more NPRA Contractor Awards for Meritorious Safety Performance than any other contractor in the United States. This prestigious award recognizes those contractors working a minimum of 20,000 hours per calendar year at a regular member facility who have achieved a total recordable incidence rate of 1.2 or less with no workplace related fatalities. Our Companies' eleven awards are as follows:



1	TIMEC Company, Inc. @ Benicia Refinery of Valero Refining Company
2	TIMEC Company, Inc. @ Billings Refinery of ExxonMobil Refining and Supply
3	TIMEC Company, Inc. @ BP Carson Business Unit of BP
4	TIMEC Company, Inc. @ Los Angeles Refinery of Shell Oil Products US
5	TIMEC Company, Inc. @ Richmond Refinery of Chevron Corporation
6	TIMEC Company, Inc. @ Salt Lake City Refinery of Chevron Corporation
7	TIMEC Company, Inc. @ Santa Maria Refinery of ConocoPhillips Company
8	Welltech Safety & National Training Systems @ BP Carson Business Unit of BP
9	Welltech Safety & National Training Systems @ Richmond Refinery of Chevron Corporation
10	Welltech Safety & National Training Systems @ Salt Lake City Refinery of Chevron Corporation
11	World-Wide Welding, Inc. @ Salt Lake City Refinery of Chevron Corporation

Congratulations to all our fine people and the plants they work for in their diligent efforts to maintain a safe working environment.

Experience is yesterday's answer to today's problem. Incident and injury free commitment = solutions!

FROM THE COO, GARY GREEN

The National Petrochemical & Refiners Association (NPRA) speaks for the petrochemical and refining industries on issues important to our business. They seek to inform policymakers and the public how these industries help improve their lives, strengthen the economy, protect the environment and promote national security. NPRA members include more than 450 companies, including virtually all U.S. refiners and petrochemical manufacturers.

NPRA relies on advice and support from the many experts among its membership companies by forming specific committees to address the continual business challenges the petrochemical industry faces each and every day. The Maintenance Committee advises the NPRA Board of Directors on issues related to process plant reliability and maintenance practices. The Committee promotes the exchange of technical information and proven practices on reliability, maintenance, inspection, procurement, project engineering and turnarounds through the annual NPRA Maintenance Conference and Exhibition. This conference is generally acknowledged as the premier maintenance conference in the world.

Since the vision of TIMEC is to be the "preferred provider of maintenance solutions" and as one of the largest suppliers of maintenance services in the U.S., it is of strategic importance that we participate in this annual conference to network with our clients and competitors and review new technologies and processes in order to maintain our market position and differential value. This is why TIMEC supports the NPRA as a member and sends so many Executives, as well as high level operations and business development representatives, to this conference each year. Each year, I look forward to attending this conference in order to showcase TIMEC's many capabilities and offerings, as well as meet new potential clients and strengthen relationships with existing clients. This year's conference was a great success and I am glad that I was able to be a part of it.



FROM JAMES-TIMEC'S BUSINESS DEVELOPMENT MANAGER, RANDY RUSSELL

James-TIMEC International, Inc. (JTI) had a lively introduction of our new 'Helmeted Life Support System' with the integrated video camera and flat screen monitor at the 2006 NPRA Reliability and Maintenance Conference. This equipment was viewed by many of the participants and we were pleased with the response to our new system and the real-time viewing capability of the video system. Many of the participants, who were familiar with JTI, were glad to hear of our joining the catalyst handling industry in the Inert Entry Multi-Bed Reactor market. With a high volume of interest we received from the conference, JTI will be making numerous presentations during the coming months to potential clients to promote our new capabilities.

JTI has set the standard for many years in the area of large project planning and execution and after recently evaluating our capabilities it was decided we should improve and enhance our abilities with the purchase of our new Life Support and integrated video system and the addition of our Vacuum Equipment with nitrogen recirculation and cool down capability.

The Life Support System will allow us to move into the theater of Inert Entry into Multi-bed Reactors; a change in past JTI policy which allowed entry only 2 beds deep and only 1 entrant to be in the inert atmosphere at a time. The new operating procedures are in the process of final preparation and will be implemented during the training process to begin in July. This will be a major change in our policy and field capabilities and was made after careful consideration. During these analyses we realized that to make the move into multi-bed inert entry an enhanced and safer system than Dual-Safe (the JTI system used previously) would be required.

The introduction of the new helmets and video system will be further enhanced by the addition of the EEL Line (Emergency Egress Line) which will provide more than an hour of escape time via a completely separate and independent 300 CFM bottle, should emergency egress become necessary. The addition of this system and equipment will provide a level of safety not previously available to JTI or other industry employees. In the effort to improve our capabilities an additional communication line has been added to the EEL line in the event the primary umbilical line would be severed.

While JTI has and continues to pioneer new advances to improve the safety of inert entry technicians, we realize that these changes will become standards and guidelines for others in the industry to follow. It is our desire and commitment that all TIMEC employees are injury free and by extension and improvement of our technology and practices that all personnel in the industry are injury free.



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